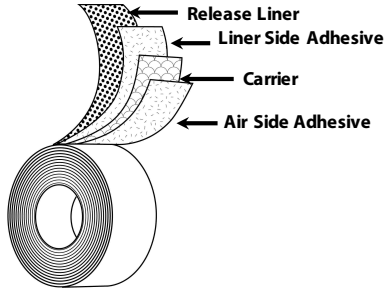


33M6H

Double-Coated Tape



- Liner:** 60lb semi-bleached kraft, silicone release coated on both sides
- Liner Side Adhesive:** Acrylic (I617)
- Backing/Carrier:** 0.5 mil polyester film
- Air Side Adhesive:** Acrylic (I617)

Applications

- Polybag sealing
- Laminating paper, felt, sponge, rubber, foam, and plastic
- Gasket Assembly
- Mounting nameplates, decals, and plastic trim

Features

- Polyester Film Carrier
- Acrylic Adhesive
- 60lb Semi-bleached Kraft Liner

Benefits

- Support for aid in processing and application
- Conformable
- Excellent anchorage to foams and plastics
- Excellent performance over a wide temperature range
- Humidity and plasticizer migration resistant
- Easy to die-cut and process

Typical Test Values

| | Standard UOM | Metric UOM | Test Method |
|--|--------------|-------------|--------------|
| Total Thickness w/liner | 7.8 mils | 0.198 mm | PSTC 133 |
| Adhesive Thickness (Air Side) | 1.9 mils | 0.048 mm | PSTC 133 |
| Adhesive Thickness (Liner Side) | 1.9 mils | 0.048 mm | PSTC 133 |
| Carrier Thickness | 0.5 mils | 0.013 mm | PSTC 133 |
| Liner Thickness | 3.5 mils | 0.089 mm | PSTC 133 |
| Adhesion to Steel (Air Side) | 90 oz/in | 9.85 N/cm | PSTC 101 Mod |
| Adhesion to Steel (Liner Side) | 100 oz/in | 10.94 N/cm | PSTC 101 Mod |
| Shear Strength (Air Side) | >24 hours | | PSTC 107 |
| Shear Strength (Liner Side) | >24 hours | | PSTC 107 |
| Application Temperature | 50 to 150 °F | 10 to 65 °C | |
| Laminating Temperature | 50 to 150 °F | 10 to 65 °C | |
| Maximum Continuous Use | 200 °F | 93 °C | |
| Intermittent Use | 250 °F | 121 °C | |

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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